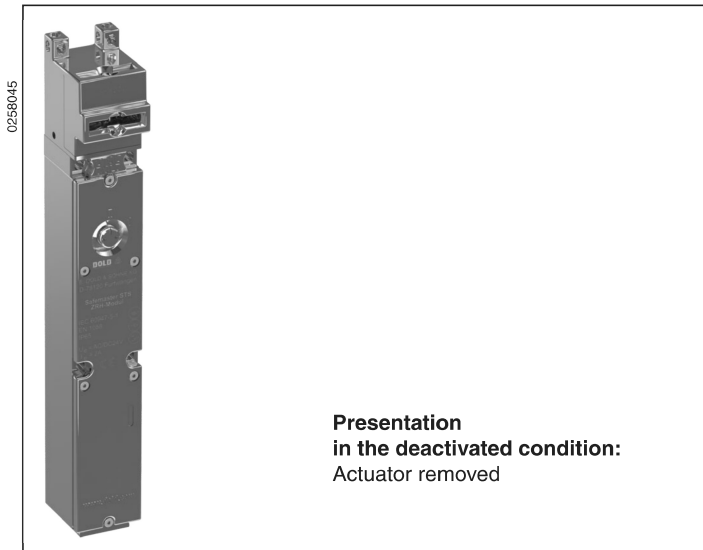


### SAFEMASTER STS Safety Switch- And Key Interlock System Basic Unit STS-ZRHA



#### STS-System Benefits

- TÜV certificate according to the legal and standard requirements
- For safety applications up to PLe/Category 4 according to EN/ISO 13849-1
- Modular and expandable system
- Rugged stainless steel design
- Wireless mechanical safeguarding
- Combines the benefits of safety switch, solenoid locking and key transfer in a single system
- Easy installation through comprehensive accessories
- Protection against lock-in

#### Features STS-ZRHA

The unit is particularly suitable for applications with:

- Partial body access (no lock-in danger)
- Setup mode
- Single-channel/ redundant/ diverse safety circuits
- Rugged ambient conditions

#### Approvals and marking



#### Function

Safety switch (type 2) for separating guards with electromagnetic solenoid locking.

#### Application

To secure separating guards such as safety gates and hoods in machine and plant engineering.

#### Design and Operation

STS solenoid locking units prevent opening of separating guards and keep them closed as long as there is a risk of injury in the secured plant.

#### Attention!



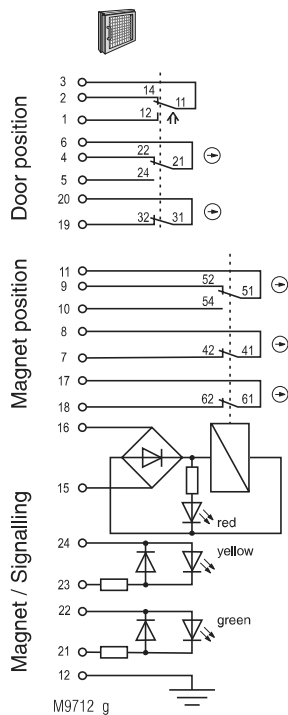
Hazards must be ruled out before a key can be entered and the movable part of the guard can then be opened!

The STS solenoid locking unit is to be integrated into a system and connected with a control unit so that the hazardous machine can run only when the guard is locked and closed.

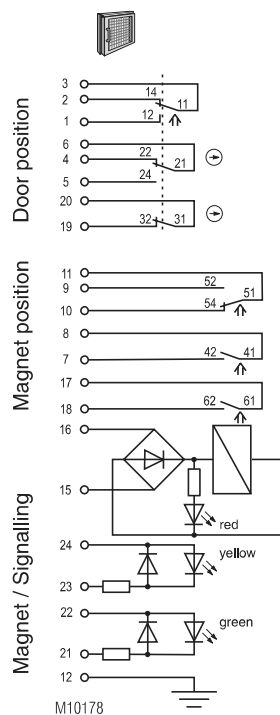
An access can only be opened and the actuator removed from actuator module A after a release signal was sent by the machine control to the STS-ZRHA solenoid locking unit. The movable part of the guard can be opened and closed as long as the release signal is still applied; the solenoid locking is not activated. The solenoid locking is activated again once no more release signal is applied and the guard is closed. The machine can now be restarted.

Actuator and magnet position are monitored by separate contacts. This makes this solenoid locking unit especially suitable for the setup mode of a machine.

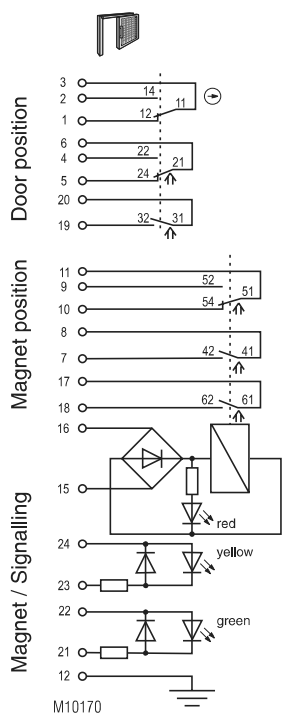
STS-ZRHA is usually used in the system in connection with additional STS units and SAFEMASTER products (e.g. release by speed monitor UH 5947, standstill monitor LH 5946 or speed/standstill monitor BH5932).



**Fig. 1:**  
Solenoid locking activated:  
Magnet locked,  
Actuator inserted,  
Door closed



**Fig. 2:**  
Solenoid locking deactivated:  
Magnet released,  
Actuator inserted,  
Door closed



**Fig. 3:**  
Solenoid locking deactivated:  
Magnet released,  
Actuator removed,  
Door open

Switching logic

|                |    |    | Fig. 1 | Fig. 2 | Fig. 3 |
|----------------|----|----|--------|--------|--------|
| Door contacts  | 3  | 2  |        |        |        |
|                | 3  | 1  |        |        |        |
|                | 6  | 4  |        |        |        |
|                | 6  | 5  |        |        |        |
|                | 19 | 20 |        |        |        |
| Magnet contact | 11 | 9  |        |        |        |
|                | 11 | 10 |        |        |        |
|                | 7  | 8  |        |        |        |
| Control signal | 17 | 18 |        |        |        |
|                | 15 | 16 |        |        |        |

closed  
 open

The state shown in **Figure 3** does not depend on the control signal of the magnet.  
If the control signal is applied and the actuator inserted the solenoid locking changes to the state of **Figure 2**.  
If no signal is applied and the solenoid locking is inserted the solenoid locking changes to the state of **Figure 1**

|   |  |
|---|--|
| Enclosure:  | Stainless steel V4A / AISI 316L  |
| Degree of protection:   | IP 65  |
| Temperature range standby current principle:                  | - 25 °C to + 60 °C   |
| Temperature range load current principle:                     | - 25 °C to + 40 °C   |
| Storage temperature:  | - 40 °C to + 80 °C   |
| Mechanical principle:   | Rotating axis with redundant actuation   |
| Connection method:  | Cage tension spring clamping   |
| min. connection cross-section:                                | 0.25 mm <sup>2</sup>   |
| max. connection cross-section:                                | 1.5 mm <sup>2</sup>  |
| Cable entry:  | 1 x M20 x 1.5  |
| B10 <sub>g</sub> :  | 2 x 10 <sup>6</sup> switching cycles   |
| Electrical service life:                                      | 5 x 10 <sup>6</sup> switching cycles   |
| Locking force:  | min. 1000 N  |
|   | Depending on actuator and actuator module  |
| Shearing force:   | min. 1000 N; depending on actuator   |
| Solenoid locking principle:                                   | Standby current, failure locking-proof   |
| Magnetic principle:   | Standby current or load current  |
| min. operating speed:   | 100 mm/s   |
| max. operating speed:   | 500 mm/s   |
|   | (by exception, 1500 mm/s is permitted)   |
| max. switching frequency:                                     | 360/h  |
| Operating mode:   | 100% ED  |
| Nominal voltage U <sub>N</sub> :                              | AC/DC 24 V   |
| Nominal voltage range:  | 0.85 ... 1.1 U <sub>N</sub>  |
| Power consumption:  | 6 W  |
| Rated impulse voltage:  | 0.8 kV   |
| Rated insulation voltage:                                     | < 60 V   |
| Contacts  |  |
| Door position:  | 1 NC contact, 2 diverse changeover contacts  |
| Magnet position:  | 2 NC contacts + 1 changeover contact   |
| Switching principle:  | Changeover contact with forced-opening snap-action switches  |
| Max. operating current  | 2 A  |
| standby current principle:                                    | 1 A  |
| Load current principle:                                       | Ag / AgSnO <sub>2</sub>  |
| Contact material:   |  |
| Short circuit strength, max. fusing:                          | 4 A gG   |
| Indicator   | LED red: Magnet energized<br>LED yellow/green (separate selection possible)<br>EN ISO 13849-1:2008<br>EN 1088+A2:2008<br>EN 60947-5-1:2005<br>GS-ET 19:04.2004 |
| Test principles:  | up to max. cat. 4, PL e according to EN ISO 13849-1<br>according to DIN EN 50041<br>IEC EN 60947-5-1 Appendix K  |
| Intended use:   |  |
| Mounting:   |  |
| Contact elements:   |  |
| Additional requirement for cat. 4 structure (as single unit): | Add 2nd actuator module, Type STS-ZRHBA  |
| Diagnostic coverage (DC), (mechanical):                       |  |
| <b>Logic and output</b>                                       |  |
| STS-ZRHA  | <b>cat. 2</b> 72 % <b>cat. 3</b> 74 % <b>cat. 4</b> 74 %   |
| STS-ZRXA  | 72 % 74 % 74 %   |
| STS-ZRHBA   | 98 % 99 % 99 %   |
| STS-ZRXBA   | 98 % 99 % 99 %   |
| Fault exclusions:   | none   |
| Protection against faults of common cause:                    | see table in STS design guide  |
| Repair and replacement:                                       | by manufacturer only   |
| Test intervals:   | semi-annually recommended<br>min. once a year  |

## Variants and Combination Options

Because of their modular design the basic units of the Safemaster STS System can be combined and expanded according to customer requests. This allows for a variety of possible units and functions.

### Overview of the basic units

| Group of the basic unit | Application                           |   |   |                        |
|-------------------------|---------------------------------------|---|---|------------------------|
|                         | Basic function with separate actuator | Forced key removal as protection against lock-in or to operate additional units | Optional key removal as protection against lock-in or to operate additional units | Units without actuator |
| <b>Mechanical</b>       | STS-M10A                              | STS-M11A  | STS-M10B01M   | STS-M12M               |
| <b>Locking</b>          | STS-ZRHA                              | STS-ZRH01A  | STS-ZRHB01M   | STS-ZRH01M             |
| <b>Switch</b>           | STS-SXA                               | STS-SX01A   | STS-SXB01M  | STS-SX01M              |

For additional information refer to the data sheets of the individual modules and other basic units.

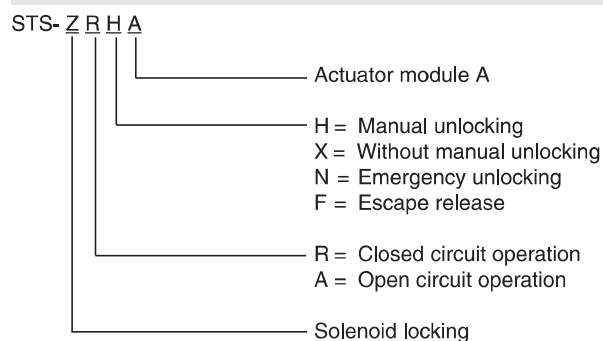
### Data sheets

STS Solenoid locking modules ZRX/ZRH/ZAX  
STS Actuator module A



Take advantage of the advice of the **E. DOLD & SÖHNE KG** specialists regarding the choice of units and combination of a system.

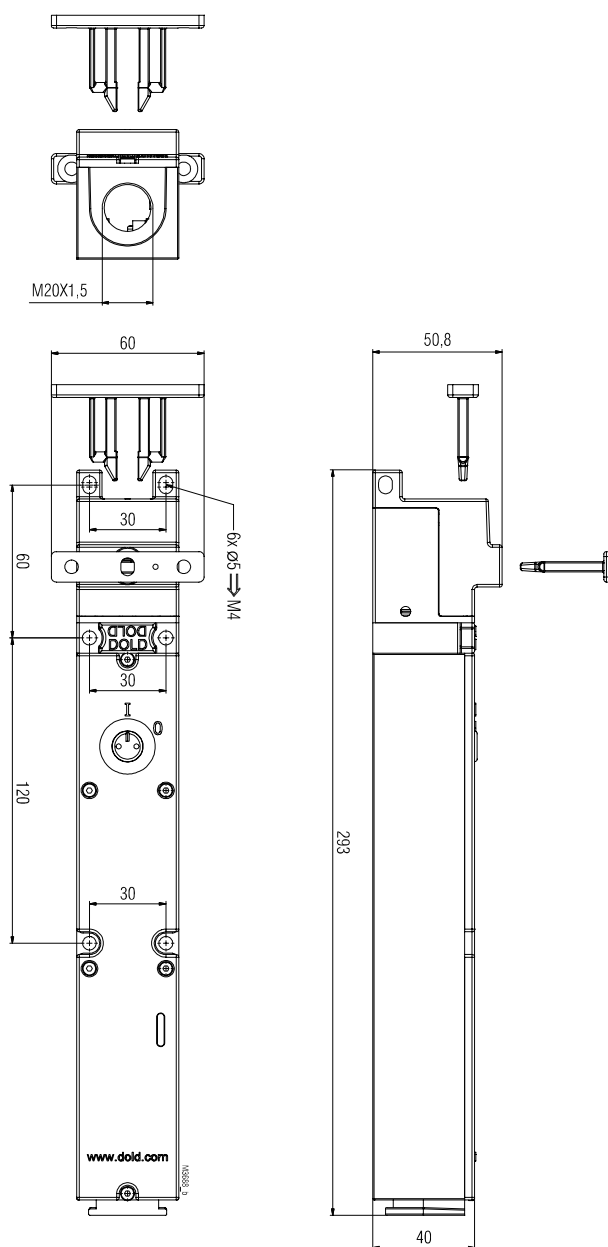
### Ordering Example



### Versions of the solenoid locking module

ZRX Solenoid locking standby current principle  
ZRH Solenoid locking standby principle with manual unlocking  
ZRN Solenoid locking standby principle with emergency unlocking

## Dimensional Drawing [mm]



Clearance tolerances  $\pm 2\%$

